

**IMPERIAL**  
Aluminum Windows and Doors









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## Frame Finishes

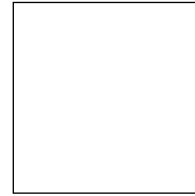
These three stock finishes are standard to keep lead times at a minimum.



Dark Bronze  
Anodized



Clear Anodized



White Paint

Colors shown are approximate due to printing limitations.

# IMPERIAL

## 6200 SERIES

Some people think you have to choose between quality and price. But we don't think you should settle for less. That's why we created the 6200 Imperial Series — an affordable aluminum window that sets a new standard for quality. The 6200 Series is designed to be secure, strong and long-lasting. You can choose from single hung, picture, horizontal sliding, awning and casement window styles.

### All windows available in these frame types:

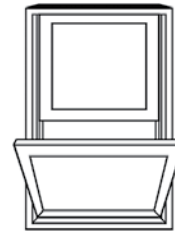
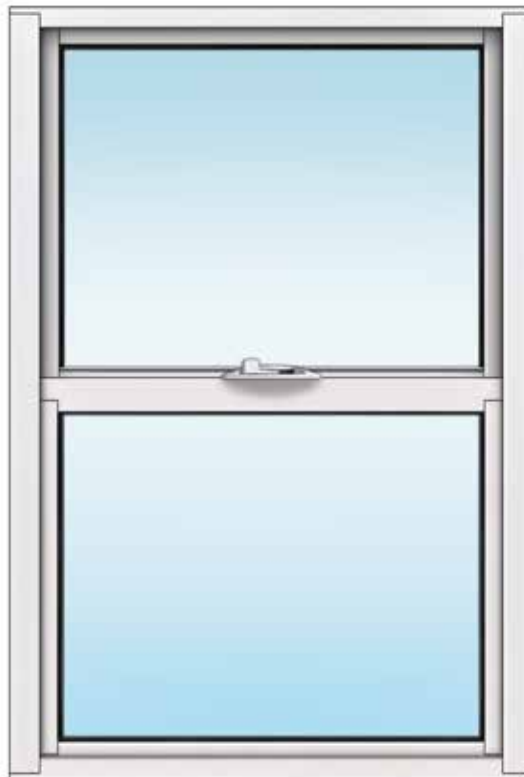
- 1" Nail-on
- 1 3/8" Nail-on
- Block Frame
- Retro-fit with coordinating interior trim available





## Features

- 2 5/8" Frame Depth
- Tilt-in Sashes
- 3/4" Dual Glazing
- Marine Glazed
- Clean and Even Sight Lines
- Sloped Sill with Weepholes
- Color coordinated Cam Lock



### Tilt-in Sashes

Designed to tilt into the room for easy cleaning

## Single Hung

The Single Hung Window is the premier product in the Imperial Series. This window features a fixed top panel and a lower sash panel that gently glides to a ventilating position. The sash panel tilts inward, making exterior glass cleaning a breeze.









## Picture Window

There is nothing like a room with a view. The Imperial Series Picture Window allows in bright sunlight, while providing your home with its own unique architectural accent. It has been engineered to reflect a product that is strong and remarkably durable. For a look that's absolutely picture perfect, select one of our geometric patterns to highlight the best features of your home. Also available in full, half and quarter circle picture.



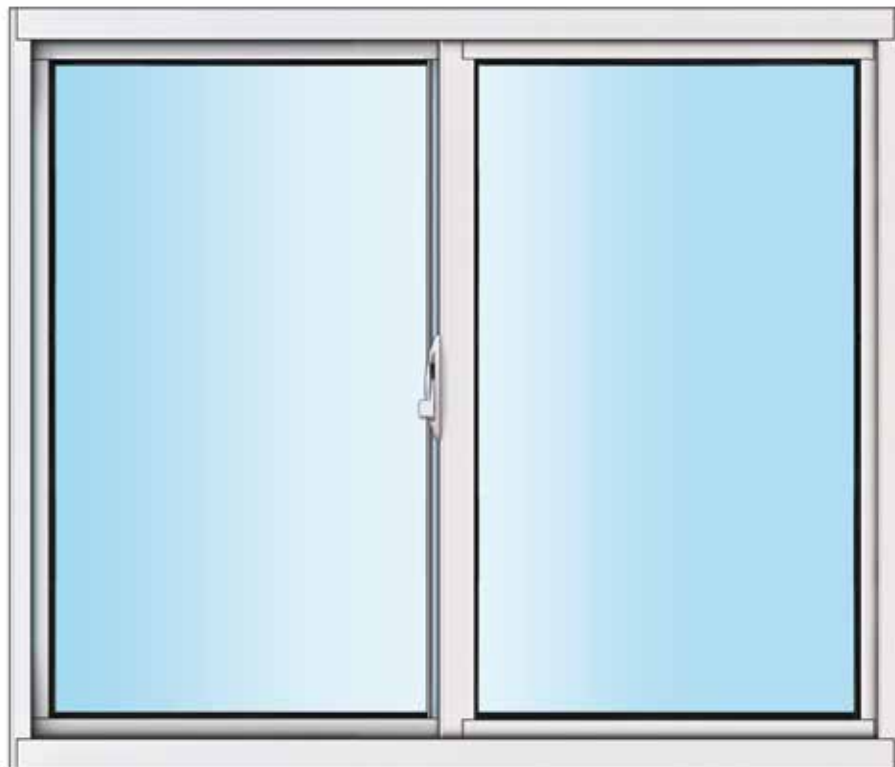




**Adjustable Delrin Roller**

### **Features**

- 2 5/8" Frame Depth
- 3/4" Dual Glazing
- Marine Glazed
- Clean and Even Sight Lines
- Anti-Lift Sash Blocks



## **Horizontal Sliding**

The Horizontal Sliding Window has been a longtime staple of contractors and builders. This window accents virtually every room in the house. The adjustable delrin rollers ensure smooth operation.







**Standard Crank Handle**



**Optional Folding Handle**



## **Casement & Awning Windows**

Add personality to your home with the Imperial Series Awning and Casement Windows. Using euro-style operator system to open and close the window, casement windows open from the side, while awning windows open from the horizontal sill position providing ventilation. These projection windows come standard with a color matched crank handle to coordinate with the window's finish. Folding handle optional.



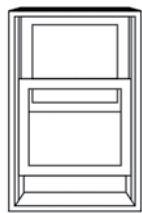






# IMPERIAL COMMERCIAL

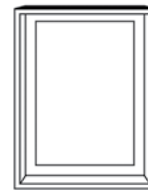
Available in these window styles:



Single Hung



Horizontal Sliding



Picture



Awning & Casement

## 6223 Commercial Windows

The Commercial 6223 Series aluminum window line may be used for many different types of buildings — from apartment buildings to office complexes. The Commercial 6223 Series offers the type of solid aluminum construction required to meet the demands of a variety of structural conditions utilizing a reinforced center mullion in conjunction with an increased water sill for light commercial applications. Available in single hung, picture, horizontal sliding, awning and casement windows. Visit our website for technical data and specifications.







6900 Door Interior

# IMPERIAL

## 6900 PATIO DOOR

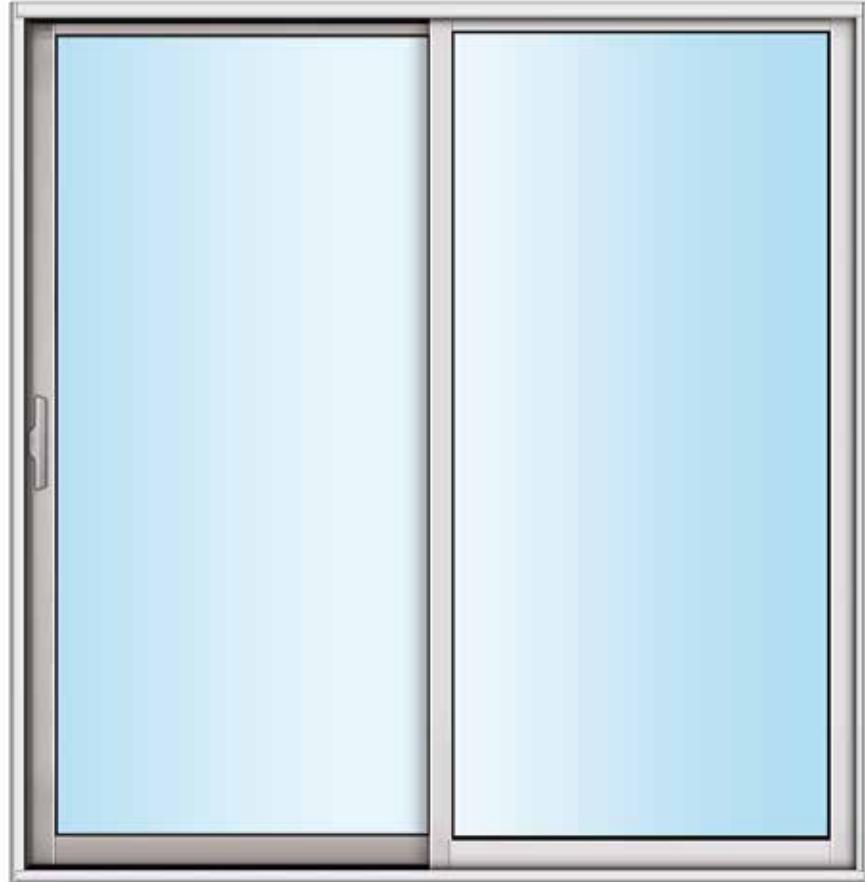
### FINISH OPTIONS

Painted - White Paint

Anodized - Clear Anodized & Dark Bronze Anodized

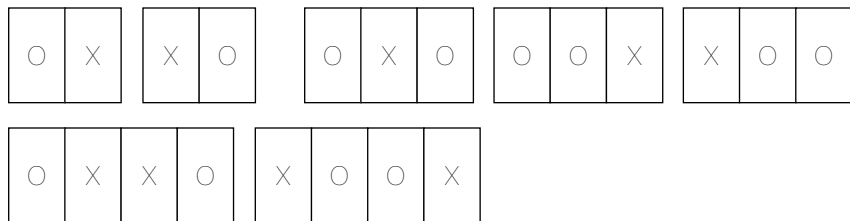






6900 Door Exterior

**Configurations**



This inside slide door combines a slim design with a heavy-duty aluminum extrusion, resulting in a strong, rigid patio door that includes adjustable rollers and an attractive color matched handle.

International Window Company

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