

### Features

AAMA Rated at SGD-R20  
5 1/2" Frame Depth  
3/4" Glazing Standard  
Lockin Foot Bolt  
Door is Reversible in the Field  
Deluxe Extruded Screen  
Elegant "C" Handle  
Adjustable Tandem Rollers

#### Options:

Flat or Sculptured Grids  
Leaded Glass  
V-Groove Glass  
V-lite Glass



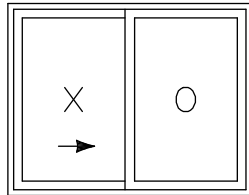
## Sliding Door

The Imperial Series aluminum door combines a slim design with a heavy-duty aluminum extrusion, resulting in a strong, rigid patio door that meets minimum security requirements. The 6900 series also features a NightLock, which enables the door to maintain a secure, locked position while allowing 2" ventilation. Choose between a single and dual glazed configuration as well as a variety of patterns. Available in nail-on-frame and retrofit configurations.

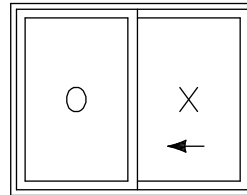
*Ask your Architectural Representative for more information.*



2 PANEL DOORS

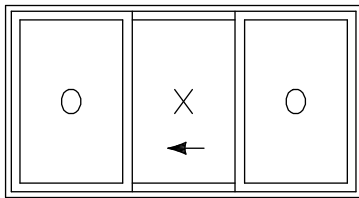


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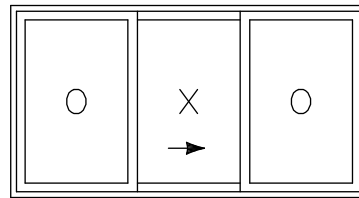


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3 PANEL DOORS

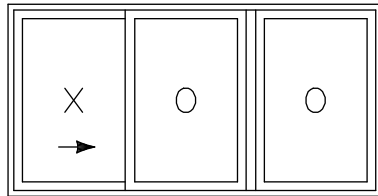


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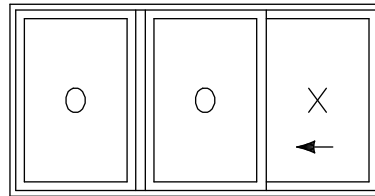


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[ Configuration ]

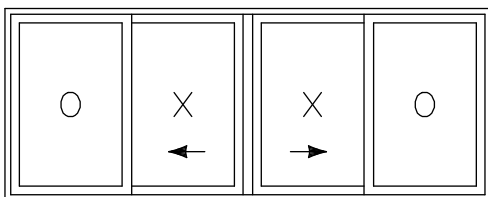


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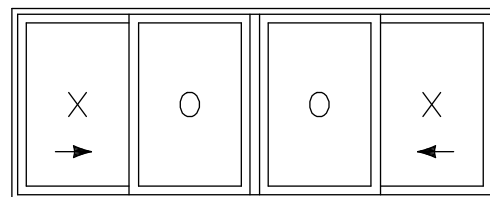


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4 PANEL DOORS



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## Glazing Materials

Our insulating glass units are manufactured using PPG's patented INTERCEPT® warm edge technology. This process incorporates a thin metallic spacer between the glass panes that results in a higher energy performance, especially around the perimeter of the glass, giving it a "warmer edge." We also utilize HB Fuller's Thermo Seal® hot melt butyl, which has a very low MVTR and has been tested to exceed the performance requirements for CBA level under ASTM E773/E774.

## Nail-on Fin

IWC uses a 1" nail-on fin that is pre-punched for easy installation. Fin set backs are available in 1 3/8" for use with power wall stucco systems and 1" for conventional three coat systems.

## Weeping

IWC utilizes a weep door that allows moisture to escape and helps to prevent dust from being blown back into the door.

## Vent Panels

Our vent panels have self tightening interlocks that lock with the fixed panel to create a tight seal against air and water.

## Weatherstripping

IWC uses finseal woolpile weatherstrip around the full perimeter of the panels to ensure an unbroken seal against the weather.

## Options

Glass- Let your imagination be your guide with our multitude of glass possibilities. If you have a question, feel free to contact your architectural representative anytime. We're here to help! Grids are available in flat and sculptured and may be used in a variety of designs.